## WHAT IS CLAIMED IS:

1. A Virtualization controller for controlling data transfer between a nost				
system and a plurality of storage devices, the virtualization controller comprising:				
a plurality of first ports for connection with the plurality of storage devices				
each having a storage area to store data;				
a second port for connection with the host system;				
a processor; and				
a memory configured to store volume mapping information which correlates				
first identification information used by the host system to access a first storage area in one				
the storage devices, with second identification information for identifying the first storage				
area, the correlation being used by the processor to access the first storage area; and				
wherein when data stored in the first storage area is transferred to a second				
storage area in one of the storage devices, the processor correlates the first identification				
information with a third identification information for identifying the second storage area and				
registers the first identification information and the third identification information in the				
volume mapping information.				
2. The virtualization controller as recited in Claim 1, wherein, upon				
receipt of data including the first identification information, the virtualization controller				
controls data transfer of the data between the host system and the first storage area based on				
the correlation of identification information in the volume mapping information.				
the correlation of identification minimation in the volume inspiring information				
3. The virtualization controller as recited in Claim 1, wherein the second				
identification information for identifying the first storage area comprises real port				
identification of the storage device containing first storage area and LUN designating the first				
storage area.				
4. The virtualization controller as recited in Claim 3, wherein the second				
identification information for identifying the first storage area comprises personal				
identification of the first storage area contained in the storage device.				
5. The virtualization controller as recited in Claim 1,				
wherein the memory is configured to store routing information which indicates				
a relationship of connection among the virtualization controller, the storage devices, and the				
host system;				

6	storage devices, decides whether to give the data identification information or not according			
7	to identification information stored in the volume mapping information, and if the processor			
8	decides not to give the data identification information, sends the received data to the host			
9	system or any of the storage devices according to the routing information.			
1	6. The virtualization controller as recited in Claim 1, wherein the first			
2	storage area and the second storage area are storage areas of different storage devices.			
1	7. The virtualization controller as recited in Claim 6,			
2	wherein when transfer of data stored in the first storage area to the second			
3	storage area is started, if a request for access to the first storage area is received from the host			
4	system, the processor holds the access request; and			
5	wherein, upon completion of the transfer of data, the processor sends the held			
6	access request to the storage device having the second storage area.			
1	8. The virtualization controller as recited in Claim 1, wherein the			
2	processor is configured to notify another virtualization controller of the volume mapping			
3	information.			
1	9. The virtualization controller as recited in Claim 1, further comprising a			
2	third port for connection with a managing unit which is configured to control the			
3	virtualization controller, wherein the processor is configured to monitor a state of connection			
4	with the storage devices connected through the plurality of first ports, and if a change in the			
5	connection state is detected, to notify the managing unit of the change in the connection state.			
1	10. A data control system connected to one or more host systems, the data			
2	control system comprising:			
3	a plurality of storage devices each having a storage area; and			
4	a switch which is connected with the plurality of storage devices and the one			
5	or more host systems, the switch including:			
6	a plurality of first ports for connection with the storage devices;			
7	one or more second ports for connection with the one or more host			
8	systems;			
9	a memory configured to store information on a correlation between			
10	first identification information used by the host system to access a first storage area of one of			

wherein the processor, upon receipt of data from the host system or any of the

11	the storage devices, and second identification information for identifying the first storage				
12	area; and				
13	a routing processor configured to convert data with the first				
14	identification information received from the host system into data with the second				
15	identification information and to send the converted data to the storage device having the first				
16	storage area according to the correlation information;				
17	wherein when data stored in the first storage area is transferred to a second				
18	storage area of one of the storage devices, the routing processor converts data with the first				
19	identification information into data with third identification information for identifying the				
20	second storage area and sends the converted data to the storage device having the second				
21	storage area.				
1	11. The virtualization controller as recited in Claim 10, wherein the second				
2	identification information for identifying the first storage area comprises real port				
3	identification of the storage device containing first storage area and LUN designating the fir				
4	storage area.				
1	12. The data control system as recited in Claim 10,				
2	wherein the switch further comprises a data transfer processor which controls				
3	the process of transferring data stored in a storage area of one of the storage devices to				
4	another storage area of one of the storage devices, and				
5	wherein when data stored in the first storage area is transferred to the second				
6	storage area, the data transfer processor correlates the first identification information with the				
7	third identification information and registers and stores the correlation information in the				
8	memory.				
1	13. The data control system as recited in Claim 12, wherein the first				
2	storage area and the second storage area are storage areas of different storage devices.				
2	sionage area and the second storage area are storage areas of different storage devices.				
1	14. The data control system as recited in Claim 12, further comprising a				
2	managing unit connected with the switch, wherein the managing unit has a volume manager				
3	which is configured to send the correlation information to the switch and to set the correlation				
4	information for the switch.				

The data control system as recited in Claim 12,

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2	wherein when transfer of data stored in the first storage area to the second			
3	storage area is started, if a request for access to the first storage area is received from the ho			
4	system, the routing processor holds the access request; and			
5	wherein, upon completion of the transfer of data, the routing processor send			
6	the held access request to the storage device having the second storage area.			
1	16. A method of controlling data transfer in a system including a host			
2	system which uses first identification information to access a first storage area in one of a			
3	plurality of storage devices, wherein the first storage area includes data associated with			
4	second identification information identifying the first storage area, the method comprising:			
5	issuing a data transfer request to the first storage device to transfer the data			
6	with the second identification information in the first storage device to a second storage			
7	device; and			
8	upon receipt of notification of completion of data transfer from the first			
9	storage device to the second storage device, correlating the first identification information			
10	with a third identification information identifying the second storage area containing the			
11	transferred data.			
1	17. The method of controlling data transfer as recited in Claim 16, further			
2	comprising:			
3	registering the first identification information and the third identification			
4	information in a volume mapping information and storing the volume mapping information in			
5	a memory; and			
6	converting the data with the first identification information transferred from			
7	the first storage device into data with the third identification information transferred to the			
8	second storage device.			
1	18. The method of controlling data transfer as recited in Claim 16, further			
2	comprising:			
3	holding an access request to the first storage device after issuance of the data			
4	transfer request; and			
5	sending the held access request to the second storage device after receipt of			
6	notification of completion of the data transfer.			

1	19. A method of connecting a virtualization controller between a host			
2	system and a storage device which are connected through a first path between a first port of			
3	the host system and a first port of the storage device and a second path between a second port			
4	of the host system and a second port of the storage device, the method comprising:			
5	accessing a storage area of the storage device;			
6	disconnecting the second path between the second port of the host system and			
7	the second port of the storage device;			
8	connecting the second port of the host system with the virtualization controller			
9	through a third path;			
10	connecting the virtualization controller with the second port of the storage			
11	device through a fourth path; and			
12	setting, on the virtualization controller, identification used by the host system			
13	to identify the storage area, identification information for the second port of the storage			
14	device, and virtual port identification information for the virtualization controller, which are			
15	correlated to define access of the storage area by the host system.			
1	20. The method as recited in Claim 19, further comprising:			
2	sending, from the virtualization controller to the host system, the identification			
3	information used by the host computer to identify the storage area, and the virtual port			
4	identification information;			
5	sending, from the host system to the virtualization controller, an access request			
6	to access the storage area using the virtual port identification information through the second			
7	port of the host system; and			
8	upon receipt of the access request from the host system, accessing the storage			
9	area via the fourth path by the virtualization controller.			
	and the months part of the control o			
1	21. The method as recited in Claim 20, wherein the access request			
2	comprises data with the virtual port identification information, and wherein accessing the			
3	storage area comprises sending the data associated with the virtual port identification			
4	information from the virtualization controller to the storage area via the fourth path.			
1	22. The method as recited in Claim 19, wherein the identification used by			
2	the host system to identify the storage area comprises personal information of the storage area.			

1	23. The method as recited in Claim 19, wherein the identification			
2	information for the second port of the storage device and the virtual port identification			
3	information for the virtualization controller are both correlated with the identification used b			
4	the host system to identify the storage area to define an access path from the host system to			
5	the storage area.			
4				
1	24. A method of controlling data transfer in a system including a host			
2	system which uses first identification information to access a first storage area in one of a			
3	plurality of storage devices, wherein the first storage area includes data associated with			
4	second identification information identifying the first storage area, the method comprising:			
5	receiving a first request with the first identification information from the host			
6	system to access the data associated with the second identification information identifying the			
7	first storage area;			
8	sending a second request with the second identification information to the first			
9	storage area;			
10	receiving data corresponding to the second request from the first storage area;			
11	and			
12	sending the received data to the host system.			
1	25. The method of controlling data transfer as recited in Claim 24, further			
2	comprising:			
3	receiving from a managing unit a command of data transfer from the first			
4	storage area to a second storage area in one of the plurality of storage devices;			
5	sending an access request to the first storage area with the second			
6	identification information;			
7	receiving data corresponding to the access request from the first storage area;			
8	sending the received data to the second storage area;			
9	correlating the first identification information with a third identification			
10	information for identifying the second storage area to produce correlation information, and			
11	registering and storing the correlation information.			
1	26. The method of controlling data transfer as recited in Claim 25, further			
2	comprising:			

3		receiving a third request with the first identification information from the host
3	the first	receiving a third request with the state of
4		1 - a molation information
5	information ba	sending a fourth request with the third identification information to the second
6		sending a fourth request with the time to
7	storage area;	receiving data corresponding to the fourth request from the second storage
8		receiving data corresponding to the fourth 194
9	area; and	the host system.
10		sending the received data to the host system.